# **ARx Series**

DC Electronic Load • Air cooled, Active Resistance Technology



## **Overview**

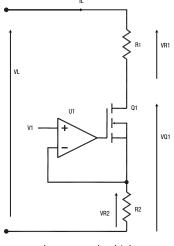
Magna-Power's patented Active Resistance Technology (US Patent 9,429,629) is a completely new approach to electronic loads. By utilizing a switched binary matrix of resistances and MOSFET network, combined with Magna-Power's new MagnaLINK<sup>™</sup> distributed DSP architecture, the ARx Series delivers the same features and performance as traditional electronic loads, at a fraction of the price. In addition to the 16-bit precision voltage, current, resistance, power, and shunt regulator control modes, the ARx Series also provides a rheostat control mode, allowing direct control of the product's internal resistance network.

Finally, an electronic load control mode with no bandwidth constraint for true step load response.

## Technology

The ARx Series utilizes Active Resistance Technology to deliver performance consistent with conventional electronic loads, but at a fraction of the price and with the ability to directly switch passive resistors on-the-fly.

In Magna-Power's Active Resistive Technology, switched resistors are placed in series with MOSFETs. High-performance DSPs simulatenously control both dissipation elements in harmony. Assuming the power across the shunt resistor is insignificant, the power dissipated in load resistor R1 is IL x VR1 and the power dissipated



in MOSFET Q1 is IL x VQ1. The resistors can be operated at higher temperatures than the MOSFETs, simplifying cooling requirements of the passive elements. Keeping VQ1 small and VR1 large lowers system costs in comparison with purely semiconductor electronic loads. Adjusting the value of resistor R1 is accomplished with a binary switching matrix. Finally, keeping the resistor switching increments small and over a wide range maintains the smallest voltages across the linear modules and over the widest operating range.

The advantage of resistive loads are reliability and cost per watt for dissipating power, while the advantage of MOSFET loads is speed of performance and the ability to dissipate power over a wide operating range. Active Resistive Technology blends switched resistance with MOSFETs to significantly lower the product's cost, add new control modes, while still delivering 16-bit precision and high-accuracy performance.

## **Key Features**

- MagnaLINK<sup>™</sup> Distributed DSP Architecture
- 16-bit digital programming and monitoring resolution
- SCPI Remote Programming API
- Many control modes, including: voltage, current, power, resistance, shunt regulator and rheostat
- Multiple operating ranges
- Integrated front and rear full control USB ports, RS485, and dual MagnaLINK<sup>™</sup> ports, with LXI TCP/IP Ethernet and IEEE-488 GPIB available.
- Digital plug-and-play master-slaving
- · Programmable protection limits
- Configurable external analog-digital user I/O
- Designed and manufactured in the USA

## **Rheostat Mode**

Rheostat Mode, one of six available control modes, bypasses the linear elements to provide direct on-the-fly control of the MagnaLOAD's switched resistor matrix for true step load response. A total of 31 different resistor states are available. Each resistor state has an associated power limit, less than the MagnaLOAD's full scale rated power, which cannot be exceeded. Resistor states can be switched on-the-fly, with the DC input enabled, at the resistor state's maximum power rating. The full scale rated output voltage or full scale rated output current can be achieved at each resistor state, as long as that resistor state's power limit is not exceeded.

The 31 available Rheostat resistance values vary by model. For a single resistor state on a specific model, the resistance value is calculated as:

(Reference Resistor Value) x (Resistor Multiplier)

Refer to the User Manual for each model's resistor parameters.

#### **Models**

Model	Maximum Power	Maximum Voltage	Maximum Current	Package Type	Minimum Voltage
ARx6.75-100-140	6.75 kW	100 Vdc	140 Adc	Rack-mount	2.0 Vdc
ARx6.75-200-70	6.75 kW	200 Vdc	70 Adc	Rack-mount	2.5 Vdc
ARx6.75-500-28	6.75 kW	500 Vdc	28 Adc	Rack-mount	3.0 Vdc
ARx6.75-1000-14	6.75 kW	1000 Vdc	14 Adc	Rack-mount	5.0 Vdc
ARx13.5-100-280	13.5 kW	100 Vdc	280 Adc	Floor-standing	2.0 Vdc
ARx13.5-200-140	13.5 kW	200 Vdc	140 Adc	Floor-standing	2.5 Vdc
ARx13.5-500-56	13.5 kW	500 Vdc	56 Adc	Floor-standing	3.0 Vdc
ARx13.5-1000-28	13.5 kW	1000 Vdc	28 Adc	Floor-standing	5.0 Vdc
ARx20.25-100-420	20.25 kW	100 Vdc	420 Adc	Floor-standing	2.0 Vdc
ARx20.25-200-210	20.25 kW	200 Vdc	210 Adc	Floor-standing	2.5 Vdc
ARx20.25-500-84	20.25 kW	500 Vdc	84 Adc	Floor-standing	3.0 Vdc
ARx20.25-1000-42	20.25 kW	1000 Vdc	42 Adc	Floor-standing	5.0 Vdc
ARx27-100-560	27 kW	100 Vdc	560 Adc	Floor-standing	2.0 Vdc
ARx27-200-280	27 kW	200 Vdc	280 Adc	Floor-standing	2.5 Vdc
ARx27-500-112	27 kW	500 Vdc	112 Adc	Floor-standing	3.0 Vdc
ARx27-1000-56	27 kW	1000 Vdc	56 Adc	Floor-standing	5.0 Vdc
ARx33.75-100-700	33.75 kW	100 Vdc	700 Adc	Floor-standing	2.0 Vdc
ARx33.75-200-350	33.75 kW	200 Vdc	350 Adc	Floor-standing	2.5 Vdc
ARx33.75-500-140	33.75 kW	500 Vdc	140 Adc	Floor-standing	3.0 Vdc
ARx33.75-1000-70	33.75 kW	1000 Vdc	70 Adc	Floor-standing	5.0 Vdc
ARx40.5-100-840	40.5 kW	100 Vdc	840 Adc	Floor-standing	2.0 Vdc
ARx40.5-200-420	40.5 kW	200 Vdc	420 Adc	Floor-standing	2.5 Vdc
ARx40.5-500-168	40.5 kW	500 Vdc	168 Adc	Floor-standing	3.0 Vdc
ARx40.5-1000-84	40.5 kW	1000 Vdc	84 Adc	Floor-standing	5.0 Vdc

# Specifications

#### **Power Specifications**

AC Input Voltage 1Φ, 2-wire + ground		85 to 265 Vac (UI: Universal Input) Available on 6.75 kW Models
		120 Vac (120SP: operating range 108 to 132 Vac) Available on 13.5 kW to 27 kW Models
		208 Vac (208SP: operating range 187 to 229 Vac) Available on 13.5 kW to 40.5 kW Models
		240 Vac (240SP: operating range 216 to 264 Vac) Available on 13.5 kW to 40.5 kW Models
	AC Input Frequency	50-60 Hz
	AC Input Isolation	±1500 Vac, maximum AC input voltage to ground
	DC Input Isolation	±1500 Vdc, maximum DC input voltage to ground

#### **Programming Specifications**

Resolution (All Modes)	16-bit, 0.0015%		
Accuracy	Voltage: ±0.1% of max voltage rating Current: ±0.2% of max current rating Power: ±0.3% of max power rating Resistance: ±0.3% of max resistance rating		
Rise/Fall Time Maximum	Voltage Mode: 100 ms, 10% to 90% max voltage Current Mode: 2 ms, 10% to 90% max current Power Mode: 100 ms, 10% to 90% max power Resistance Mode: 40 ms, 10% to 90% max res. Rheostat Mode: Instantaneous load step		
Trip Settings Range	Over Voltage: 10% to 110% of max voltage rating Under Voltage: 0% to 110% of max voltage rating Over Current: 10% to 110% of max current rating Over Power: 10% to 110% of max power rating		

#### **Connectivity Specifications**

Communication Interfaces (Standard)	USB Host (Front): Type B USB Host (Rear): Type B RS485 (Rear): RJ-45 MagnaLINK™: RJ-25 x 2 External User I/O: 25-pin D-Sub, Female
Communication	LXI TCP/IP Ethernet (Rear): RJ-45
Interfaces (Optional)	GPIB (Rear): IEEE-488

#### **Environmental Specifications**

Ambient Operating Temperature	0°C to 50°C	
Storage Temperature	-25°C to +85°C	
Humidity	Relative humidity up to 95% non-condensing	
Air Flow	Front air inlet, rear exhaust	

#### **External User I/O Specifications**

Digital Inputs	5 V, 10 k $\Omega$ impedance
Digital Monitoring Signals	5 V, 32 mA capacity
<b>Digital Reference Signals</b>	5 V output, 20 mA capacity
Analog Sampling Rate	2 kHz
Analog Programming Input	0-10 V
Analog Programming Impedance	10 kΩ
Analog Programming Resolution	12-bit, 0.025%
Analog Monitoring Signals	0-10 V, 3 mA capacity
Analog Monitoring Impedance	0.005 Ω
Analog Monitoring Accuracy	0.05% of max rating
Analog Reference Signal	10 V, 20 mA capacity

#### **Physical Specifications**

Power Level	Rack Units	Size	Weight
6.75 kW	6U	10" H x 19" W x 24" D (26.67 x 48.26 x 60.96 cm)	125 lbs (56.7 kg)
13.5 kW	12U Cabinet	30.7" H x 24" W x 31.5" D (78.0 x 61.0 x 80.0 cm)	315 lbs (142.9 kg)
20.25 kW	24U Cabinet	58.25" H x 24" W x 31.5" D (148.0 x 61.0 x 80.0 cm)	440 lbs (199.6 kg)
27 kW	24U Cabinet	58.25" H x 24" W x 31.5" D (148.0 x 61.0 x 80.0 cm)	565 lbs (256.3 kg)
33.75 kW	36U Cabinet	74" H x 24" W x 31.5" D (188.0 x 61.0 x 80.0 cm)	690 lbs (313.0 kg)
40.5 kW	36U Cabinet	74" H x 24" W x 31.5" D (188.0 x 61.0 x 80.0 cm)	815 lbs (369.7 kg)

#### **Regulatory Compliance**

EMC	Complies with European EMC Directive for test and measurement products, 2014/30/EU
Safety	Complies with EN61010-1:2010-02 Complies with 2014/35/EU (Low Voltage Directive)
CE Mark	Yes
RoHS Compliant	Yes

# **ARx Series Model Ordering Guide**

ARx13.5-1000-28/240SP+LXI				
Product Series	Max Powe	Max Voltage	Max Current	Option Codes        AC Input Voltage        UI: 85 - 265 1Φ (6.75 kW Models)        120SP: 120 Vac 1Φ (13.5 - 27 kW Models)        208SP: 208 Vac 1Φ (13.5 - 40.5 kW Models)        240SP: 240 Vac 1Φ (13.5 - 40.5 kW Models)

# **ARx Series**

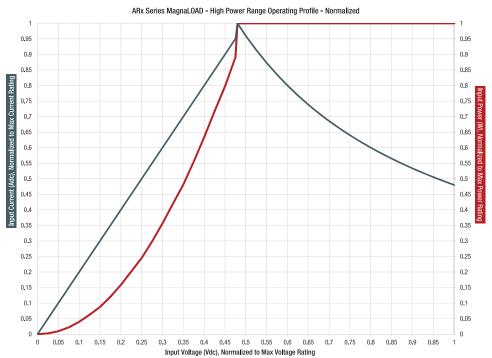
DC Electronic Load • Air cooled, Active Resistance Technology

## **Operating Ranges**

With its combination of resistor and linear elements, the ARx Series DC electronic load provides two distinct operating ranges: High Power Range and Low Power Range. The operating range can be selected from the front panel or by computer command.

The operating ranges figures below apply to to all ARx Series models, normalized about the model's maximum voltage, current, and power ratings.

#### **High Power Range**

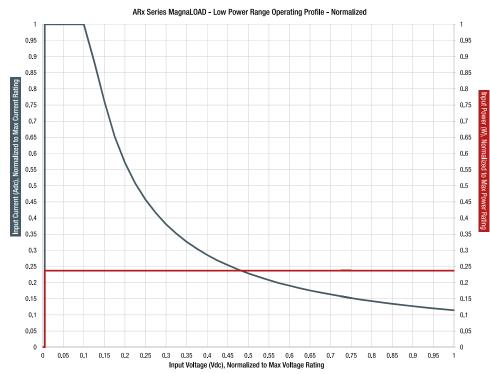


# Understanding the High Power Operating Range

The chart on the left normalizes the High Power Operating range about the product's maximum voltage, current and power ratings.

The High Power Range allows the ARx Series MagnaLOAD to operate up to its maximum power rating over the range of 48% to 100% of the product's maximum voltage rating (shown by the light blue series). Below 48% of the product's maximum voltage rating, the current available decays linearly (shown by the dark blue series).

#### Low Power Range



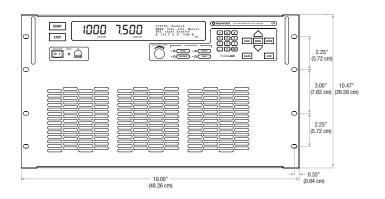
## Understanding the Low Power Operating Range

The chart on the left normalizes the Low Power Operating range about the product's maximum voltage, current and power ratings.

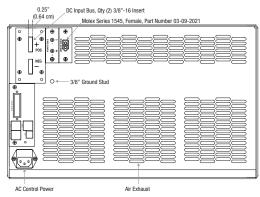
The Low Power Range allows the ARx Series MagnaLOAD to operate at the full current rating from the product's minimum voltage rating to 10% of the product's maximum voltage rating. Above 10% of the maximum voltage rating, the unit is limited to just over 20% of the maximum power rating, so the available current falls as a function of voltage.

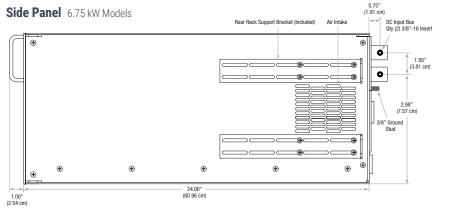
# **Product Diagrams**

#### Front Panel 6.75 kW Models







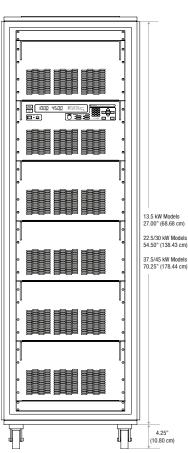


Access Panel to DC Input Termianls

AC Control Powe

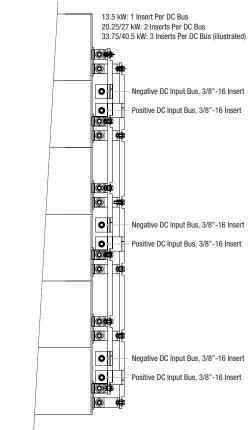
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#### Front Side 13.5 kW to 40.5 kW Models





DC Input Bus 13.5 kW to 40.5 kW Models



# **MagnaLOAD Overview**

## MagnaLINK<sup>™</sup> Distributed Digital Control



Magna-Power's MagnaLINK<sup>™</sup> technology provides distributed Texas Instrument DSP control across power processing stages inside the MagnaLOAD DC electronic load. This technology follows a significant internal development cycle from Magna-Power to provide a unified digital control platform across its electronic loads and power supplies, featuring fully digital control loops, adjustable control gains, programmable slew rates, digital master-slaving, and many new advanced control technologies.

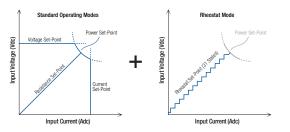
All MagnaLOADs come with the following interfaces:

- · Front panel knob, keypad, and menu system
- 25-pin configurable external user I/O, including a high-speed analog input
- · Front and rear USB and rear RS-485 or optional Ethernet

When in standby or diagnostic fault, the DC input bus is disconnected via a switching device.

Finally, with a dedicated +5V interlock input pin and included +5V reference on all models, external emergency stop systems can be easily integrated using an external contact.

#### **Flexible Operating Modes**



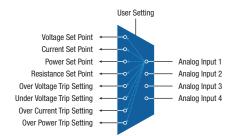
To accommodate a variety of DC sources, all MagnaLOADs come with many configurable control modes, including:

- Voltage Mode
- Current Mode
- Power Mode
- Resistance Mode
- Shunt Regulator Mode
- Rheostat Mode (ARx Series and WRx Series only)

Preference for DC regulation is given to the parameter in the selected mode within the programmed set-points. Using the MagnaLOAD's set-points and trip settings, the product can configured to either trip with a fault when a limit is exceeded or to cross-over into a different regulation state.

Shunt Regulator Mode turns the MagnaLOAD into a high-speed smart braking resistor, engaging the DC input only when a specified voltage and exceeded by a user-defined percentage, while limiting the shunt current to a programmed set-point.

## **Configurable External User I/O**



Beyond the front panel and computer controls, all MagnaLOADs come standard with a 25-pin D-Sub connector designated as the External User I/O. This connector provides:

- 8 Digital Outputs
- 4 Digital Inputs
- 4 Analog Outputs
- 4 Analog Inputs

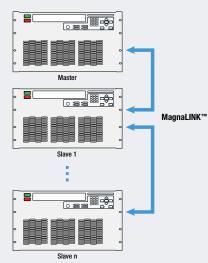
All the analog-digital I/O ports are configurable, allowing the user to select which parameters they want to control and monitor. This configurable I/O scheme reduces complexity, eases PLC integration and allows control parameters from various interfaces simultaneously.

The MagnaLOAD's configurable analog inputs provide 0-10V programming from PLCs and external D/A converters.

### **Digital Master-Slaving: Expandibility Without Compromise**

All MagnaLOADs come standard with a MagnaLINK<sup>™</sup> Input and a MagnaLINK<sup>™</sup> Output port, which provides plug and play digital master-slaving. Simply connect the master's MagnaLINK" Output to the slave's MagnaLINK<sup>™</sup> Input and, using the MagnaWEB software, the products will automatically configure themselves for master-slave operation as a higher-power unit based on the populated ports. Buffered digital MagnaLINK<sup>™</sup> connections means many MagnaLOADs can be daisy-chained in master-slave operation. Master-slave MagnaLOAD units will aggregate measurements to one display panel.

The internal MagnaLINK<sup>™</sup> protocol was developed with expandability at the forefront. When configured for master-slave operation, the master controller takes control of all the slave's digital "targets." With this digital master-slaving strategy, it is completely transparent whether the unit is operating as a stand-alone product or in master-slave.





## MagnaWEB Software Interface



Magna-Power's next generation software interface, MagnaWEB, provides intuitive and user-friendly web-browser based controls for programming and measurement read-back of the MagnaLOAD's activity. Virtually all of the MagnaLOAD's available functions can be controlled and monitored from the MagnaWEB software over any of product's installed communication interfaces.

MagnaWEB uses a server-client software model to provide access to the MagnaLOAD from nearly any device and operating system. Install and run the MagnaWEB software locally on Windows then, using a web browser, access the server connected to the MagnaLOAD from a variety of devices including other desktops, tablets or smart-phones.

# **Extensive Programming Support**

All MagnaLOAD DC electronic loads come with a dedicated National Instruments LabVIEW<sup>™</sup> driver, Interchangeable Virtual Instrument (IVI) driver, and support for a wide range of Standard Commands for Programmable Instrumentation (SCPI). These programming interfaces support full control, measurement, and monitoring of the MagnaLOAD. All of the MagnaLOAD's available communication interfaces are supported by these drivers and command sets, including: USB, RS-485, LXI TCP/IP Ethernet, and IEEE-488 GPIB.

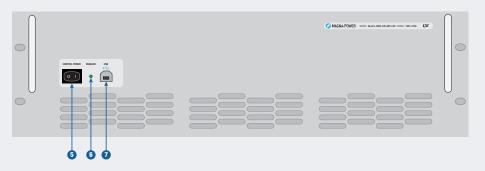
Showcased in the following basic code examples, SCPI commands provide the simplest form of communication by using plain ASCII text and parameters sent over a basic socket connection. Over 50 commands are provided, with detailed documentation in the respective product series user manual.

#### Python programming example using SCPI commands

import serial conn = serial.Serial(port=`COM8', baudrate=115200) conn.write(`\*IDN?\n') print conn.readline() conn.write(`VOLT 1000\n') conn.write(`VOLT 1000\n') conn.write(`CURR 2.5\n') conn.write(`INP:START\n') conn.write(`MEAS:ALL?\n') print conn.readline()

MagnaLOAD Front Panel - Standard

# MagnaLOAD Front Panel - Blank Panel (+BP) Option



- 1 START: Enables the DC input bus STOP: Disable the DC input bus
- 2 Voltage measurement display
- 3 Current measurement display
- 4 4-line character display featuring a menu system, operating status and modes, product messages with diagnostic codes, resistance measurement display, and power measurement display
- 5 Control power switch, energizes the control circuits without engaging DC bus
- 6 LED indicator that the DC input is enabled
- 7 Full control (host) front panel USB port
- 8 Clean air intake, with integrated fans
- 9 Aluminium digital encoder knob for programming set-points
- 10 LED indicator of the MagnaLOAD's present regulation state, which can include: constant voltage (CV), constant current (CC), constant power (CP), or constant resistance (CR)
- 11 Illuminated selector buttons to choose which setpoint the digital encoder knob and digital keypad buttons will modify.
- 12 MENU: Enters the menu system on the 4-line display BACK: Moves back one level in the menu ENTER: Selects the highlighted menu item CLEAR: Removes the product from a faulted state LOCK: Locks the front panel

# Electronic Loads – A New Generation

DC electronic loads have been available for electronic testing applications for several decades. Today's products range from switched resistors, high speed active loads utilizing power semiconductors, and regenerative loads that return power to the utility. Each technology group has found their way into various applications. This article describes some advantages and disadvantages of the technology alternatives and presents a newly developed, hybrid circuit topology offering some unique performance features.

## **Switched Resistive Loads**

The oldest generation of electronic loads is based on switching of resistive components. Depending on the power level, resistors are commonly constructed from steel plates, nichrome wire, or metal film resistors. Switched resistor loads have the lowest cost per watt, but the poorest performance in terms of dynamic response, programmability, and protection.

Figure 1 shows two circuits that are commonly used with resistive switching. The two configurations differ in their ability to select the desired resistor combination versus the ability to dissipate power.

Figure 1a, binary switching, provides the most accurate resistance selection per quantity of components. Resistor R2 has twice the resistance as resistor R1, R3 has twice the resistance as R2, and so forth. This circuit is often used in low power applications to obtain digital to analog conversion where power is not a consideration. Power varies as the square of applied voltage and as a load, binary switching exhibits poor performance in terms of power dissipation at lower voltage levels. Binary switching is the best choice for applications when the applied voltage is fixed.

Figure 1b, optimized power switching, allows resistors to be placed in series or parallel offering better power dissipation performance over a wider range of applied voltage. The disadvantage, when compared to binary switching, is that optimized power switching has a lower selection of available resistor settings per number of components. With three switches, maximum rated power dissipation can be achieved at half and full rated voltage. Other resistor configurations are also possible by modulating resistor on-states with the available switches.

In DC systems and when using contractors for the switching devices, performance is usually limited by the contractor DC current rating. For cost reasons, an AC contractors are commonly used for switching resistor elements, but with these devices, switching is restricted to low voltages were arcing can be minimized. This limitation prohibits the use of contactor-based switching for dynamic-load applications. In addition, use of DC contactors, while available, are rarely used because of cost and size constraints. Utilizing power semiconductors as the switching elements eliminate the constraint imposed by AC contactors, but are rarely used in favor of MOSFET load technologies.

Most electronic loads using resistive elements are fabricated by end users wanting high-power, low-cost solutions for their testing needs, sacrificing dynamic loading and programmable protection capabilities.

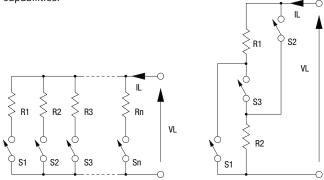
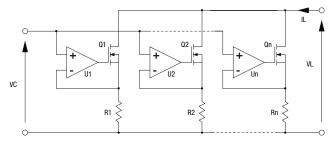


Figure 1. (left) Binary switching and (right) Optimized power switching

## **MOSFET Loads**

Metal Oxide Field Effect Transistors, MOSFETs, loads can be deployed as state-of-the-art electronic loads to address the limitations of resistor-based loads. As illustrated in Figure 2, these electronic loads use semiconductor devices, operated in the linear region, to allow full power and full control over the entire VA rating of the product. MOSFETs have to be specifically rated to operate in the linear region and have safe operating curves well below the maximum power rating when used as an electronic switch.[1-2] Circuitry for MOSFET loads requires each stage to be controlled in a closed loop to linearize the response. As shown in the figure, each device produces a load current defined by VC/Rn. Closed loop amplifiers enable multiple MOSFETs to share load current equally. In addition, MOSFET loads have a fast dynamic response.



#### Figure 2. MOSFET Load

The reliability of MOSFET loads depends on the allowed power dissipated per device, current sharing, and cooling design. Water cooling is commonly used to enhance cooling performance and enable higher power loads.

MOSFET loads come at a cost premium over switched resistor loads.

### **Regenerative Loads**

In the past decade, regenerative loads started appearing as a viable product. A regenerative load is, in a simplified sense, an AC to DC power supply with power circuitry reversed to allow current flow in the reverse direction. Response times are similar to that of DC power supplies and special circuitry is needed to stop operation in the event that the power mains voltage is disrupted for any reason. Regenerative loads can be compared to solar inverters as far as performance with exception to the DC range of operation. Like switched resistor loads, obtaining maximum power operation over a wide voltage range requires special circuitry rated at maximum voltage and maximum current; such performance demands can greatly increase the cost as compared to a conventional switching power supply.

The major benefit of regenerative loads is that energy used for testing can be recovered. Some regenerative loads are designed to operate as both a source and sink. These products, regenerative power supplies, must have a dual set of electronic switches.

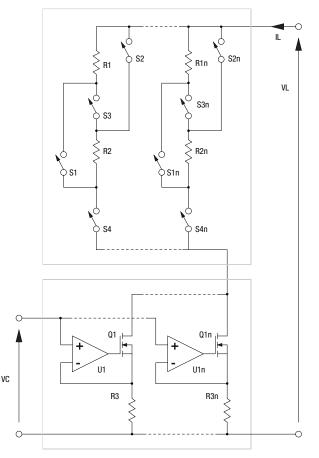
Using regenerative loads in pulse current applications is not recommended because any pulse current at the input must flow through the unit and appear on the power mains. The economics of regenerative loads must be evaluated in terms of capital equipment costs versus energy savings.

## **Active Resistive Loads**

Active Resistive loads are a blend between switched resistor loads and MOSFET loads. The advantage of resistive loads is cost per watt of dissipating power and the advantage of MOSFET loads is speed of performance and the ability of dissipating power over a wide range of control. Figure 3 shows the basic concept of an Active Resistive load [3]. As illustrated, a critical part of the design is that resistors are placed in series with MOSFETs. MOSFETs are a voltage to current, transconductance, devices. Voltage perturbations resulting from resistors switching are compensated with reverse voltage perturbations across the MOSFETs. Amplifiers, used to share current between devices, do not need to respond quickly to these voltage changes because of the profile of MOSFET devices when operated as a transconductance device. A constant gate voltage in the device's active region provides nearly a constant current.

The range of maximum power loading, like in resistive loads, depends on the number of resistors, number of switches, and applied voltage. To compromise between the number of dissipative elements and range of maximum power loading, both resistor configurations as described in Figure 1a and 1b, are applied. Careful design of the cooling system can enable maximum power output over half-rated to full-rated voltage. With sufficient number of resistor switching states, power dissipation can be shared with an 80% to 20% ratio for resistor to MOSFET power dissipation, respectively.

Below half-rated voltage and as described previously, maximum power dissipation varies as the square of applied voltage. Having a series MOSFET connection enables a broader profile for lower voltage applications. This requires the resistor elements to be shorted. If the maximum power is limited to 20% of the total using the MOSFET section of the load, this part of the load can provide a 20% maximum power profile. While this is not ideal, it is an effective compromise when considering the cost benefit.



#### Figure 3. Active Resistance Technology electronic load

With the MOSFET section of the load shorted, the electronic load becomes a purely resistive and the load is operated in rheostat mode. While this could be considered a downgraded load, there are many applications where a purely resistive profile, with no closed loop control, is desirable. The dynamically switched resistor states eliminate the possibility of two closed loops, that of the source and load, to operate against one another. Bandwidth for step changes resistance depends on the speed of the resistor switches. The Active Resistive load can provide 80% of the load's power rating over a range of half-rated to full-rated voltage.

Figure 4 illustrates the load profiles of MOSFET, resistive, and active resistive operation.

Robustness is a key characteristic of Active Resistive loads. Current limiting is constantly enabled with a series connected resistor. A sudden demand change in current will cause the MOSFETs to saturate protecting the devices from exceeding their safe operating area.

Balancing power between the resistors and MOSFETs presents one of the key challenges for effective Active Resistance load operation. The MOSFETs must have a range of voltage to offset the voltages produced by the switching resistors. Load voltage and current must constantly be monitored to provide resistor state changes along with analog control of the MOSFETs. High speed digital signal processors (DSP's) are required to make such calculations to ensure proper operation. Step load responses require feed forward compensation to force a change in resistance prior to changing load current with the MOSFETs. If step changes in resistance are made quickly and MOSFETs are made to respond soon after, MOSFET safe operating area limitations can be maintained for reliable operation.

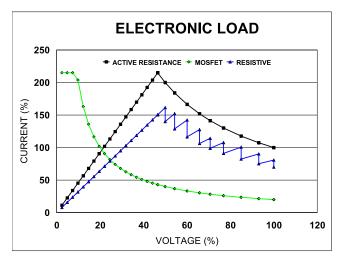


Figure 4. Active Resistance current voltage (IV) load profiles

## Conclusion

This article provides an overview of electronic loads currently available, namely: switched resistance, MOSFET, regenerative, and newly introduced hybrid, Active Resistance. Each load topology has advantages and disadvantages, ranging from cost, speed of operation, to loading as a function of applied voltage. The Active Resistance topology has characteristics of switched resistance and MOSFET loads combined as well as operating independently of others.

#### References

[1] Sattar and V. Tsukanov, "MOSFETs Withstand Stress of Linear-Mode Operation," Power Electronics Technology, 2007, pp. 34-39.

[2] J. Dodge, "How to Make Linear Mode Work," Bodo's Power Systems, December 2007.

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# **Innovation in Programmable Power**

Magna-Power designs and manufactures robust programmable power products in the USA that set industry standards for quality, size, and control. The company's experience in power electronics is reflected in its 1.25 kW to 2000 kW+ product line, quality service, and reputation for excellence. Today, you will find Magna-Power's standard products at its thousands of customers worldwide, aiding in the manufacture of electric vehicles, simulating solar arrays for development of inverters, steering magnets for particle accelerators, powering radar systems, driving traction controllers for locomotive development, or at a wide range of Universities for cutting-edge energy research.

## **Quick Facts**

**Year Founded** 1981

**Total Power Shipped** 350+ megawatts

Headquarters and Manufacturing Location Flemington, New Jersey USA

**Facility Size** 73,500 ft<sup>2</sup>

# **Vertically Integrated USA Manufacturing**

Magna-Power Electronics products are proudly made in the USA at the company's vertically integrated, company designed and owned 73,500 ft<sup>2</sup> headquarters in Flemington, New Jersey. All engineering, manufacturing and North America product servicing is performed at the company's headquarters.

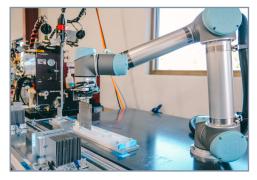
Magna-Power Electronics utilizes vertical integration in its manufacturing process for complete control over quality, cost, and lead-time of its made-to-order products. As the company has grown, more operations have been internalized.

Vertical integration enables Magna-Power to manufacture a very broad line of sophisticated electronic products, while still maintaining industry leading lead-times. Housing engineering and manufacturing teams in the same facility forces strong collaboration between the two teams for continual process and product improvements.

## **Internal Company Processes**

- · Research and development
- Magnetics winding
  - Magnetic core punching and cutting
- Full sheet metal operations
- EDM and CNC machining
- Cable harnessing
- Powder coating
- Robotic air- and water-cooled heat-sink fabrication
- Surface-mount and through-hole
  printed circuit board assembly
- Final assembly, testing, and burn-in







Magna-Power Electronics magna-power.com

# Where to Buy

#### **Magna-Power Electronics Partners and Sales Offices**

#### North America Headquarters, Manufacturi

Magna-Power Electronics, Inc. 39 Royal Road Flemington, NJ 08822 United States of America

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Magna-Power Electronics Limited 400 Thames Valley Park Drive Reading, Berkshire RG6 1PT United Kingdom

Phone: +44 1189 663143 Email: sales.uk@magna-power.com magna-power.com **China** Sales Offic

Magna-Power Electronics Co., Ltd. 6F, 56 East 4th Ring Road Middle Beijing, 100025 China

Phone: +86 139 1068 4490 Email: sales.zh@magna-power.co magna-power.com/zh

## Distributors of Magna-Power Electronics products are located worldwide.

To find the nearest sales partner, please visit: magna-power.com/contact

Magna-Power Electronics – designing and delivering rugged programmable power products, built in the USA to the highest quality standards through a vertically integrated manufacturing process.

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The information and specifications given in this document are subject to change without notice.

#### INFORMATION

For further information on technology, terms and conditions, and product prices, contact the nearest Magna-Power Electronics sales partner (magna-power.com/contact).